DISC BLADE TERMINOLOGY

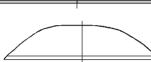
Normal Concave

Recommended in light soils and in rocky fields to control soil movement. In rocky conditions, they reduce stress loads on the frame and gang components. In other soil types, especially with 7 1/4 to 9 inch blade spacing, concave blades also may be your choice for general purpose disking and chemical incorporation.



John Deere Design Conical

Recommended for medium and heavy soils for more aggressive cutting and mixing action. May also penetrate better than spherical blades.



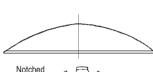
Case - IH Design Flat Back

Offered as replacement for O.E.M. blade. Same cutting and soil movement action as a normal concave disc.



Miller (New Holland) Design Special

Offered as replacement for O.E.M. blade. These blades feature a special shallow concavity.



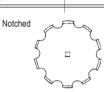
Plain Disc

Recommended for most tillage applications.

Notched Disc

Improves penetration in hard ground and slicing action in heavy residue.





DISC BLADE WARRANTY POLICY

Note: Disc Blades carry 100% warranty on edge breakage or bending up to 1" in diameter wear.



Full Credit

Straight directional break due to defective material.



Full Credit

Laminated or split, caused by defective material.



No Credit

Irregular breaks or disc blade fracture resulting from overloading in rock or stump conditions or other solid objects.



No Credit

Irregular breaks or disc blade fracture resulting from overloading in rock or stump conditions or other solid objects.



No Credit

Center broken out caused by either implement design fault, excessive draft, excessive flexing of disc or loose gang bolts in rock or stump conditions.