

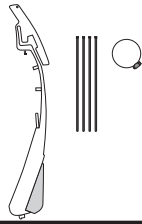
## NOTICE

DO NOT AT ANY TIME ATTACH WEAR INSERT OR REMOVE WEAR INSERT FROM SEED FIRMER WHILE ATTACHED TO PLANTER. REMOVE SEED FIRMER WHILE DOING MAINTENANCE. BEWARE OF ALL PINCH POINTS. DO NOT BACKUP PLANTER WHILE FIRMER IS DOWN. ALWAYS BE MOVING FORWARD WHEN LOWERING PLANTER.

## PARTS LIST

### FR100

1. Seed Firmer
2. Wear Insert
3. Hardware Kit



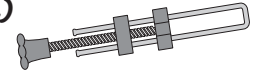
### FR200

1. Seed Firmer
2. Wear Insert



## TOOL NEEDED

### INSERT & REMOVAL TOOL (IR TOOL)



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## WEAR INSERT - INSTALLATION & REMOVAL INSTRUCTIONS

FIG. 1 ATTACH WEAR INSERT



FIG. 2 ATTACH IR TOOL



FIG. 3 TIGHTEN FASTENER



FIG. 4 ATTACH IR TOOL

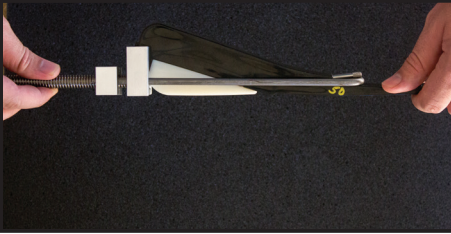


FIG. 5 SECURE IR TOOL

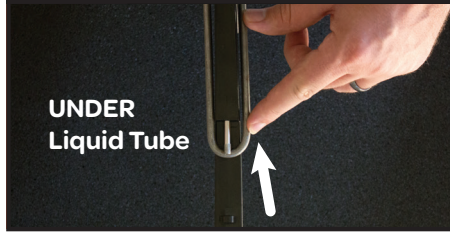
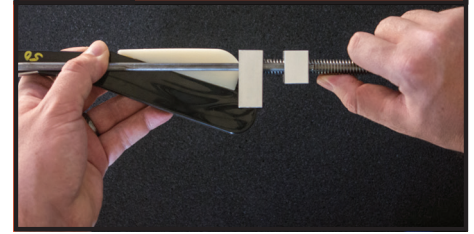


FIG. 6 TIGHTEN FASTENER



## Steps

**CONNECT - 1:** Attach Wear Insert to Seed Firmer (fig. 1). **2:** Connect the IR Tool to the Seed Firmer and the Wear Insert (fig. 2). **3:** Tighten until the Wear Insert is tightly secured (fig. 3).

**REMOVAL - 1:** Attach IR Tool to the Wear Insert and **UNDER** the Seed Firmer Liquid Tube (fig. 4). **2:** The IR Tool should fasten securely **UNDER** the Liquid Tube (fig. 5) **3:** Tighten IR Tool until Wear Insert becomes loose (fig. 6).

## WEAR INSERT - STOPPER

FIG. 7 DRILL HOLE



FIG. 8 SCREW

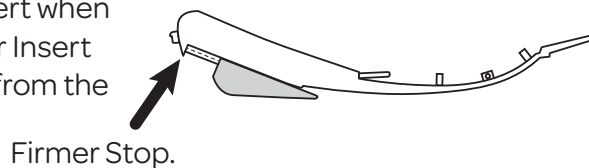


## Steps

**Wear Insert Stopper - 1:** Use a 7/64 drill bit to drill in hole below wear insert on the seed firmer lip, drill no more than about 1/8 inch down (fig. 7), and stop drilling immediately upon sensing resistance of metal. **2:** Tighten screw (fig. 8).

## WHEN DO I REPLACE THE WEAR INSERT

Replace the Wear Insert when the length of the Wear Insert is 1/8 of an inch away from the Firmer Stop.



For questions,  
ordering, replacing,  
or any other  
inquiries please call  
**1-800-937-2325**